



XL Plastics

Converting Machinery

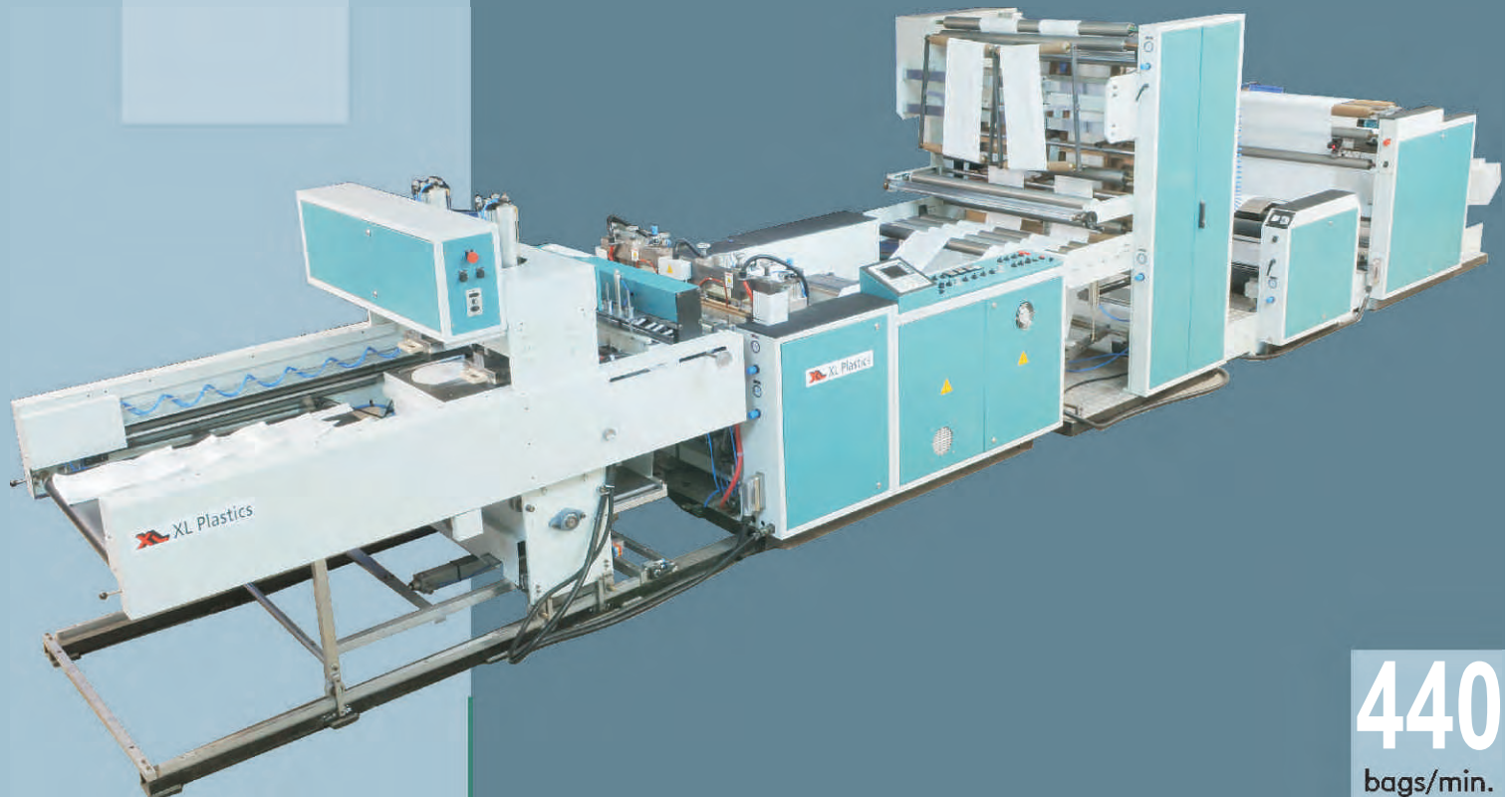
DELTA Series Servo Driven

- High speed T-shirt Bag making machine with Slit Seal & online Side Gusseting
- Servo Motor Driven machine for High productivity
- High Speed upto 440 bags/min
- Converts Single Jumbo Parent roll into 2 smaller rolls
- Side Gusseting is done Online in a single operation
- Perfect Accuracy in Bag Length due to Servo Indexing
- Very good seal strength as Sealing and Cutting are done in single operation
- Photocell to convert Printed roll
- Surface driven Unwind system to accommodate roll upto 1100mm wide & 500 kg
- Online pneumatic punching station for handle punching of stacked bunch
- Finished bags are stacked on the Auto conveyor ready for packing.
- Automatic scrap removal of punching waste.

DELTA Series Servo Driven

High Speed Slit Seal T-Shirt

Bag Making Machine

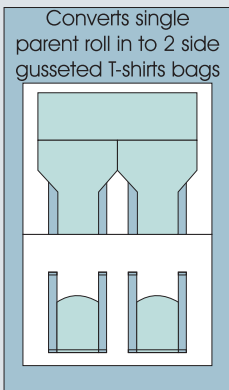
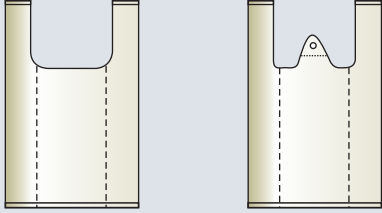


440
bags/min.

HSP-V2X 1100 DELTA

Suitable for
HM-HDPE Film

Types of Bags Possible :



Unwind & Slit Sealing Unit

- Automatic Roll Loading system to load parent jumbo roll
- Surface Unwinding system driven by A.C. Motor with variable frequency drive where the speed of Unwinder is automatically controlled in synchronization with machine speed.
- Edge guiding device (E.P.C) for web correction and to get uniform size of slitted tubular rolls.
- Slitting and sealing device with efficient direct current control for converting big tubing into 2 small tubular rolls.

Post-Gusseting Unit

- Film blowing and post gusseting device for making side gusset on the tubular film.
- Universal gusseting for changing gusset size & make accurate adjustment with ease.
- Film steering device for centering of film good stacking of bags.



Specifications

Model	Parent Roll Max Width	Web Width mm	Bag Length mm	Thickness Micron	Speed Strokes/min	Connected Load KW	Weight Kg	Comp. Air cfm	Dimensions L x W x H (mt)
VSL - V2X - 1100 Delta	1100	200 - 350	350 - 700	12 - 30	50 - 220	18	4100	35	11 x 2 x 2.3
VSL - V3X - 1600 Delta	1600	200 - 330	350 - 700	12 - 30	50 - 220	21	4900	42	11 x 2.7 x 2.3

Standard Supply Voltage: 415 V, 3 Phase & Neutral, 50 Hz
(Can be changed as per customers requirement)

The manufacturer reserves the right to change design/specifications because of continuous developments.

Accessories/Attachments shown on the photograph may not be part of the standard machine.

Max. Speed shown above is only indicative and the actual speed will depend on size, thickness and the materials of the film.

Compressed Air & Chilled Water, If Required, Not in our Scope of Supply.



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