



**XL Plastics**

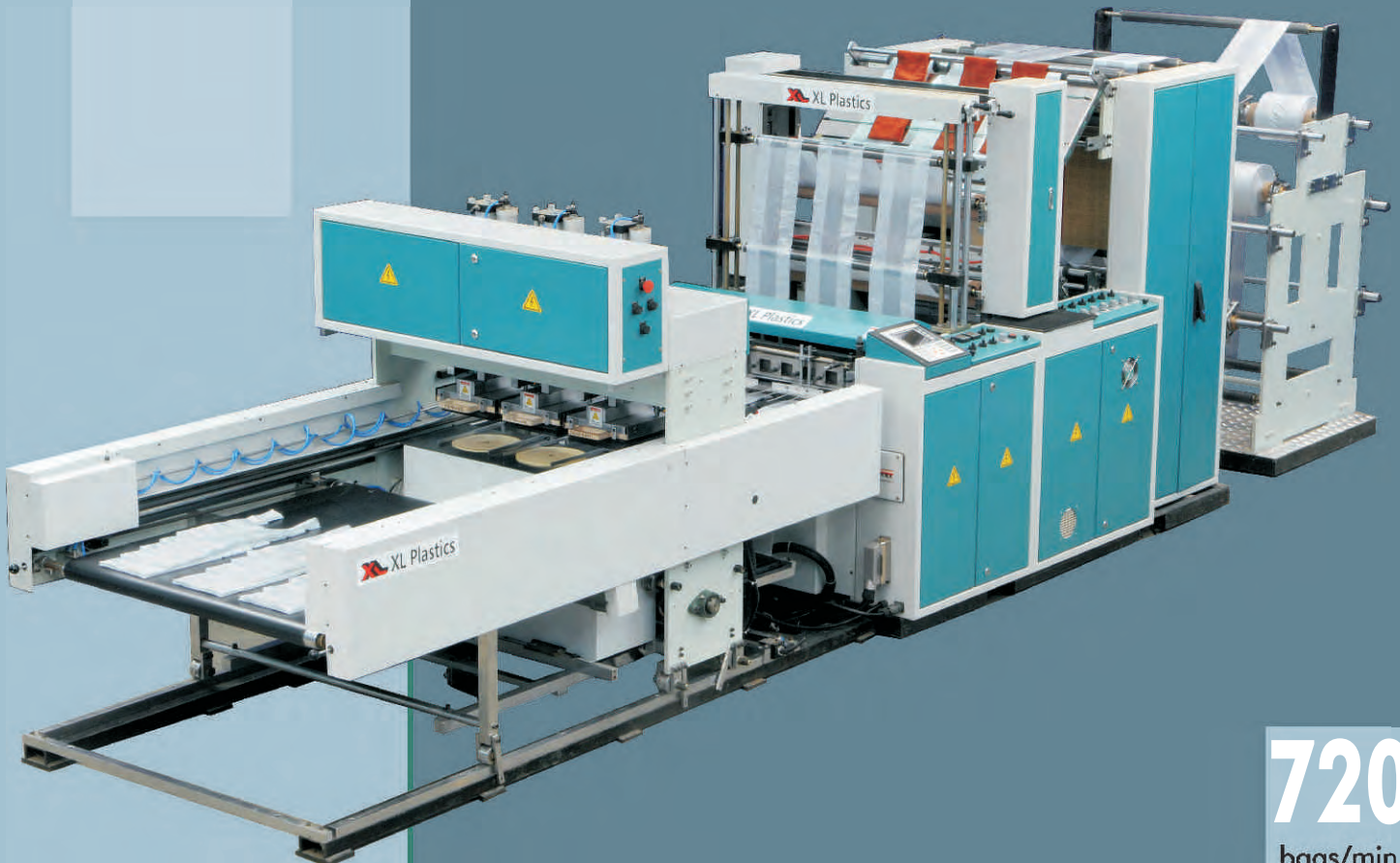
Converting Machinery

DELTA Series Servo Driven

### DELTA Series Servo Driven

- High Speed up to 120 Strokes/min x 6 Rolls (~ 720 bags/min)
- Finished Bags Ready for Packing
- Three Lanes Double Decker Converts Six Webs
- Servo Motor for indexing and Accuracy
- Clean Cutting by Shear Blades
- Online Blocking, Punching and Conveying
- Automatic Removal of Cut-out Waste
- Keypad Setting for Speed, Size & Count
- Separate Unwind Motor with Inverter Drive for each Roll

## Double Decker T-Shirt Bag Making Machine



Suitable for  
HM-HDPE

**Models:**

**DDX 250 DELTA**

**DDX 800 DELTA**

**DD 250 DELTA**

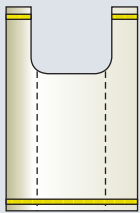
**DD 800 DELTA**



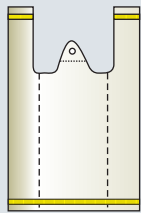
Hydro Pneumatic Punching Press  
(Optional Accessory)

### Specification

- Max. Bag Width = 450 mm
- Max Punch Size = 300 x 175 mm
- Air Compressor Req. = 1 hp.



Standard Bag

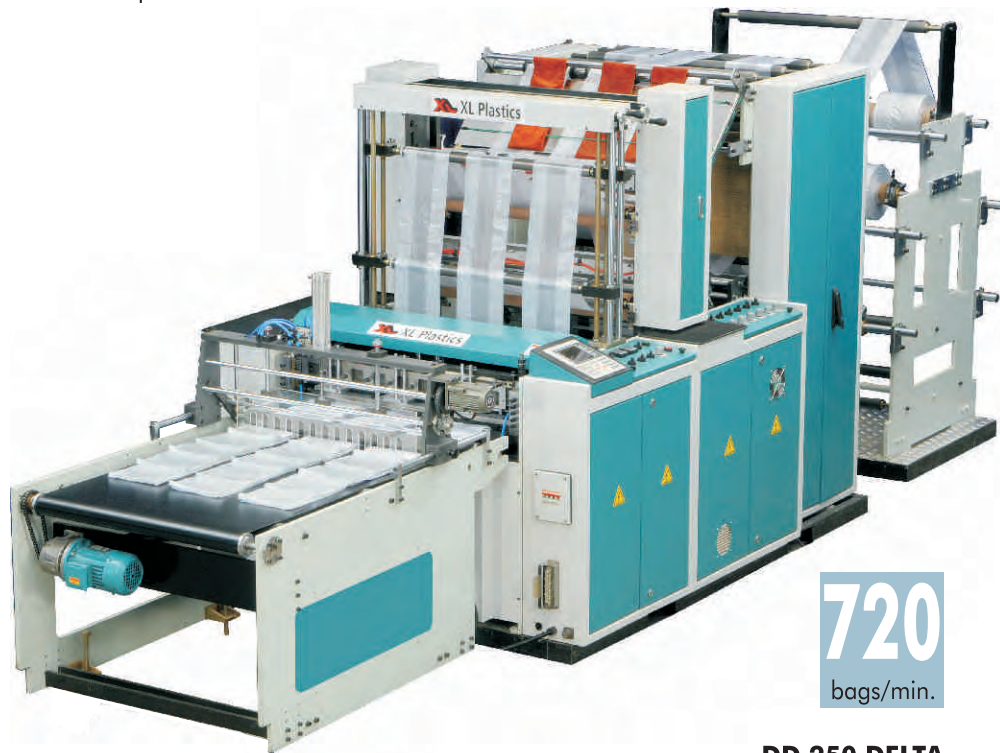


Super Market Bag

### Features :

#### DELTA Series Servo Driven

- High Speed up to 120 Strokes/min x 6 Rolls (~ 720 bags/min)
- Three Lanes Double Decker Converts Six Webs
- Hot Blocking for good stacking of bags
- Servo Motor for Indexing and Accuracy
- Clean Cutting by Shear Blades
- Keypad Setting for Speed, Size & Count
- Separate Unwind Motor with Inverter Drive for each Roll



**720**  
bags/min.

#### DD 250 DELTA With Auto Stacker

### Specifications

Model	No. of	Max. Web	Max. Bag	Thickness	Max. Speed	Connected	Approx.	Dimensions
	Web	Width	Size mm	Microns	Strokes/min	Load KW	Weight Kg	W x L x H cm
DDX 250 DELTA	6	250	250 x 650	8-30	120	12.0	3500	170 x 680 x 200
DD 250 DELTA	6	250	250 x 900	8-30	120	10.0	2200	170 x 540 x 200
DDX 800 DELTA	4	330	330 x 700	8-30	120	11.0	3300	170 x 680 x 200
DD 800 DELTA	4	330	330 x 1000	8-30	120	9.0	2000	170 x 540 x 200

Standard Supply Voltage: 415 V, 3 Phase & Neutral, 50 Hz  
(Can be changed as per customers requirement)

The manufacturer reserves the right to change design/specifications because of continuous developments.

Accessories/Attachments shown on the photograph may not be part of the standard machine.

Max. Speed shown above is only indicative and the actual speed will depend on size, thickness and the materials of the film.

Compressed Air & Chilled Water, If Required, Not in our Scope of Supply.



## XL Plastics

303/2 Makarpura Ind. Estate, Vadodara 390 010, INDIA

Tel : + 91-265-2638125, 2638026 • Fax : + 91-265-2638661

E-mail : info@xlplastics.com

Website : www.xlplastics.com